**New Expansion**

**Phase II – Summer 2010**

**Facility Size**
362,685 sq. ft. / 16,500,000 cu. ft.

**50 Dock Doors**
- Dock Depth – 50 ft.
- Refrigerated Dock Space – 35,900 sq. ft. / 1,148,800 cu. ft.

**6 Refrigerated Rooms**
- 1 Freezer (-20°F to 0°F)
- 4 Freezers (-10°F to 0°F)
- 1 Convertible Room (-10°F to 42°F)

**Refrigeration Capacity**
(max. tons per hour) – 756

**Clearance Height**
(floor to bottom bar joist)
- Dock – 33 ft.
- Freezers – 43 ft.

**48,000 Refrigerated Pallet Positions**

**Strategic Location**
- East of Chicago congestion
- Intersection of I-80/1-94 and I-65
- Northwind Crossing Business Park
- Hobart, Indiana

**2201 NorthWind Parkway, Hobart, IN 46342**

**CHICAGO CONSOLIDATION CENTER**

Home of Velocities™ Multi-Vendor Consolidation
From here, you’ll reach more customers, MORE COST-EFFECTIVELY.

‘BEST OF CLASS’ FACILITY
- Designed specially for order mixing and freight consolidation
- Deep frozen (-20°F), frozen (0°F) and cooler (32-40°F)
- 16,500,000 cu. ft., 48,000 pallet positions
- 50 doors, parking for 50 trucks
- State-of-the-art product protection — security, fire, temperature
- Flexible racking design for customer specific requirements

TRANSPORTATION SERVICES
- Hanson Xpress for Chicagoland inbound shuttle service and Velocities™ consolidation
- Scheduled consolidated delivery to points nationwide
- Outbound national truckload service
- Rail service (third phase)

WAREHOUSING SERVICES
Velocities™ Multi-Vendor Consolidation:
- Intensive case pick
- Cross docking
- Complete repack, display pack, “aisle ready” configuration
- Slip sheeting and special handling
- Short-term production warehousing
- Return goods processing
- Intra-network overflow storage

SUPPLY CHAIN VISIBILITY
- WMS — Infor SCE for end-to-end order fulfillment.
- TMS — MercuryGate/INFOR integration provides broad visibility of inbound and outbound truckload and LTL activity.
- EDI

Velocities™ Multi-Vendor Consolidation

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